



404XE Series Screw-Driven Positioners

Parker high-precision screw driven tables are divided into families (or groups) which are distinguished by the primary bearing style and precision. All tables are offered with several drive mechanism options and are designed for direct connection to standard frame size stepper or servo motors. Parker offers the most comprehensive array of products in the industry and advanced product development. Screw-driven products integrate seamlessly with other Parker components including servo motors, motor drives, controls, interfaces, actuators, pneumatics, and structural components. Products are available with modular construction from standard catalog tables or custom systems designed and built to specification for any application.

Parker Screw-Driven Industrial Systems

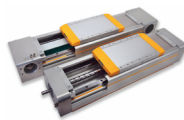
- Easy, multi-axis connectivity
- Submicron precision
- Velocities up to 1.5 meters/second
- Cleanroom and vacuum compatible
- Thorough testing and certification

XR Series Precision Screw-Driven Positioners



The XR product family offers consistent accuracy, reliable performance, high strength, and unmatched versatility. [View Here](#)

HMR High Moment Rodless Series Industrial Screw Driven Positioners



The user-friendly and versatile HMR has enormous moment and payload capacity bundled in a low-profile, yet sleek package. The HMRS is powerful and precise. [View Here](#)

XE Series Economy Screw-Driven Positioners



Rugged steel body construction, integrated precision ballscrew, and bearing guide in a highly accurate, cost-effective line of positioners. [View Here](#)

404XE Series Screw-Driven Positioners



The 404XE positioners combine versatility with rugged construction in a compact motion platform that is ideal for 24/7 process automation.

OSPE-SB and OSPE-ST Medium-Capacity Screw Driven Positioners



The OSPE offers reliability, performance, easy handling, and optimized design flexibility. Ballscrew for precise positioning and Trapezoidal Screw for zero backdrive. [View Here](#)

404XE Series Positioners

(95 mm wide profile)

Versatile Compact Motion Platform

Screw Driven
Tables

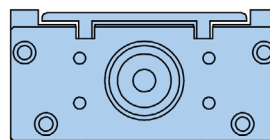
- Economy Grade Positioning
- 100% Duty Cycle
- High Strength Design
- Easy Multi-Axis Mounting
- Locating Dowel Holes



Key Design Advantages

- Three leadscrew options
- Two carriage options
- Standard inline and parallel motor mounting
- Optional hardcover available
- LXR and XR mounting compatible (toe clamp only)

	404XE
Maximum Travel (mm)	700
Maximum Payload (N)	1,202
Maximum Acceleration (m/s ²)	20



404XE

Reliable and Cost Effective Positioning

The 404XE positioners combine versatility with rugged construction in a compact motion platform that is ideal for 24/7 process automation. A high efficiency ballscrew drive, recirculating square rail bearings and high strength aluminum body are the result of innovative engineering that has reduced costs while improving performance.

Unmatched Options and Features

A vast assortment of “designer friendly” options and features simplify the engineering challenges often confronted with “base model” positioning devices. Features like precision dowel holes, linear feedback, sensor packs, parallel motor mounting, brakes, and cleanroom preparation simplify and speed your machine design process.

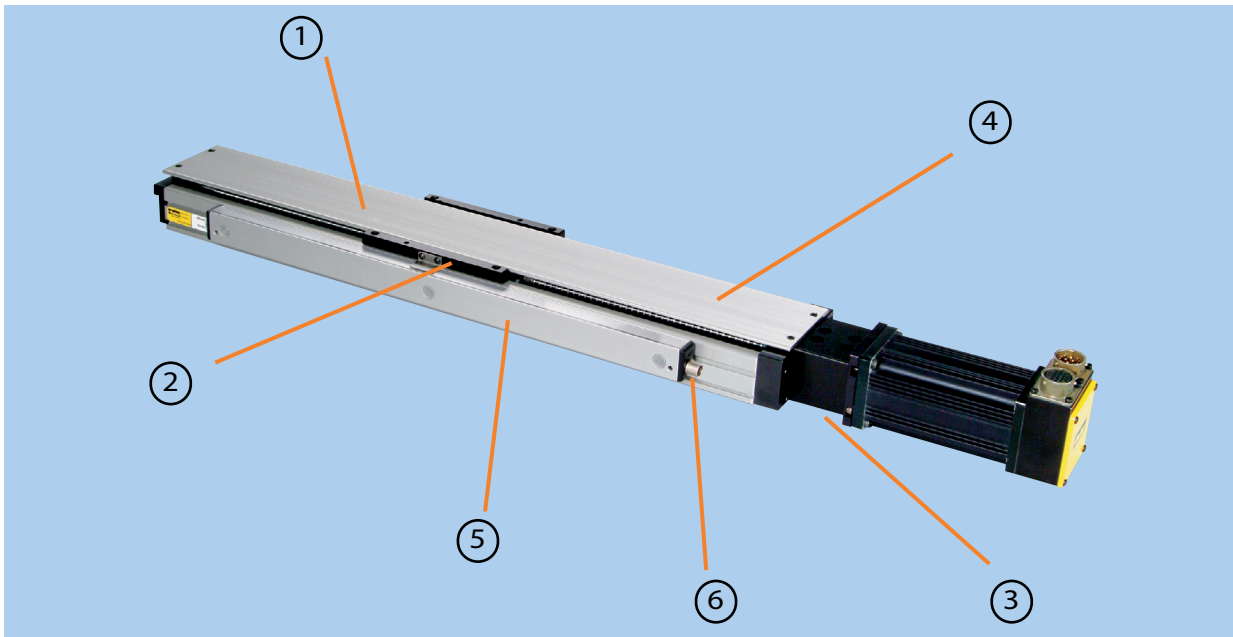
Multi-Axis Systems

XY and XYZ systems are easily configured and pinned so that

factory orthogonality can be reproduced in the field. Motors and cable management systems connect to the XE tables in a straightforward and simple manner.

Technology Evolution

The XE is direct mounting compatible with our precision series XR ballscrew tables and our LXR linear motor tables. It is possible to mix-and-match various levels of technology on a per axis basis allowing the most cost effective optimized application solutions.



① **Three leadscrew options**
Providing travel up to 700mm

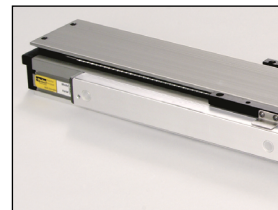
② **Two carriage options**
Two choices available – short (2 bearing trucks) and long (4 bearing trucks)

③ **Standard inline and parallel motor mounting**
Options for Parker and non-Parker Automation motors

④ **Optional hardcover**
An optional hardcover is available. This will bring the positioner to an IP20 rating and prevent large particles from entering and damaging the screw or bearings.

⑤ **Standard mounting**
Compatible with XR and LXR Series (Toe Clamp Only)

⑥ **End of travel and home sensors**
Sensors for the 404XE series are available in a variety of styles.



Standard XY Mounting Configurations with other XE products

Bottom Stage	Top Stage			
	401XE	402XE	403XE	404XE
401XE	X			
402XE	X	X		
403XE	X	X	X	
404XE		X	X	X

SPECIFICATIONS

The 404XE is the largest of the XE positioning table line, with a width of approximately 4" and travel length up to 700mm depending on selected carriage size. Ballscrew options range from 5mm lead to 20mm lead, and several motor mount and limit/home switch options are available, as well as feedback and brake options.



Common Specifications

Bidirectional Repeatability	
T01 to T11 models	±20 micron
T12 to T15 models	±30 micron
Duty Cycle	100%
Max Acceleration⁽¹⁾	20 m/sec ² (773 in/sec ²)
Normal Load Capacity⁽²⁾	
NL (short carriage)	61.3 kgf (135 lbs)
VL (long carriage)	122.6 kgf (270 lbs)
Axial load capacity⁽²⁾	
5 mm lead ballscrew	60 kgf (132 lbs)
10 mm lead ballscrew	70 kgf (154 lbs)
20 mm lead ballscrew	70 kgf (154 lbs)
Drive Screw Efficiency	90%
Max Break-Away Torque	0.25 Nm (35in-oz)
Max Running Torque (rated @ 2 RPS)	0.21 Nm (30in-oz)
Linear Bearing – Coefficient of Friction	0.01
Ballscrew Diameter	
5 & 10 mm lead	16 mm
20 mm lead	15 mm
Carriage Weight	
NL (short carriage)	0.215 kg (0.47 lbs)
VL (long carriage)	0.495 kg (1.09 lbs)

(1) Applies to units with VL carriage
(2) Refer to life/load charts.

Travel Dependent Characteristics

Code	Travel (mm)		Positional Accuracy ^{(3) (4)} (µm)	Input Inertia NL Carriage Units (10 ⁻⁵ kg-m ²)			Input Inertia VL Carriage Units (10 ⁻⁵ kg-m ²)			Max. Screw Speed (RPS)	Max. Velocity (meters/sec.)			Total Table Weight (kg)	
	NL	VL		5 mm	10 mm	20 mm	5 mm	10 mm	20 mm		5 mm	10 mm	20 mm	NL	VL
T01	25	-	42	.81	-	-	-	-	-	72	0.36	0.73	1.50	1.42	1.70
T02	50	-	50	.94	.98	-	-	-	-	72	0.36	0.73	1.50	1.61	1.89
T03	100	33	58	1.19	1.23	1.12	1.21	1.30	1.4	72	0.36	0.73	1.50	1.95	2.23
T04	150	83	66	1.44	1.48	1.32	1.46	1.55	1.6	72	0.36	0.73	1.50	2.35	2.63
T05	200	133	74	1.69	1.73	1.51	1.71	1.80	1.79	72	0.36	0.73	1.50	2.59	2.87
T06	250	183	82	1.94	1.99	1.70	1.96	2.06	1.99	72	0.36	0.73	1.50	2.97	3.25
T07	300	233	90	2.20	2.24	1.90	2.21	2.31	2.18	72	0.36	0.73	1.50	3.34	3.62
T08	350	283	98	2.45	2.49	2.09	2.47	2.56	2.37	72	0.36	0.73	1.50	3.50	3.78
T09	400	333	106	2.70	2.74	2.29	2.72	2.81	2.57	72	0.36	0.73	1.50	3.83	4.11
T10	450	383	114	2.95	2.99	2.48	2.97	3.07	2.76	72	0.36	0.73	1.50	4.09	4.37
T11	500	433	122	3.21	3.25	2.67	3.22	3.32	2.96	72	0.36	0.73	1.50	4.22	4.50
T12	550	483	130	3.46	3.50	2.87	3.48	3.57	3.15	72	0.36	0.73	1.50	4.55	4.83
T13	600	533	138	3.71	3.75	3.06	3.73	3.82	3.34	69	0.34	0.68	1.32	4.87	5.15
T15	700	633	154	4.21	4.25	3.45	4.23	4.33	3.73	52	0.26	0.52	1.00	5.12	5.40

(3) Positional accuracy applies to in-line motor configurations only. Positional specifications are based on "no-load" conditions and apply to individual axes only.
(4) Consult factory for specs with linear feedback.

404XE Life/Load Performance

The following performance information is provided as a supplement to the product specifications pages. The useful life of a linear table at full catalog specifications is dependent on the forces acting upon it. These forces include both static components resulting from payload weight and

dynamic components due to acceleration/deceleration of the load. In multi-axes applications, the primary positioner at the bottom of the stack usually establishes the load limits for the combined axes.

When determining life/load, it is critical to include the weight of all positioning elements that contribute

to the load supported by the primary axis. The following graphs and formulas are used to establish the table life relative to the applied loads. **Catalog load specifications are rated for 100 million inches of travel or 2.540 km.**

Table Life/Thrust (Axial) Load

This graph illustrates table ballscrew life relative to the axial load.

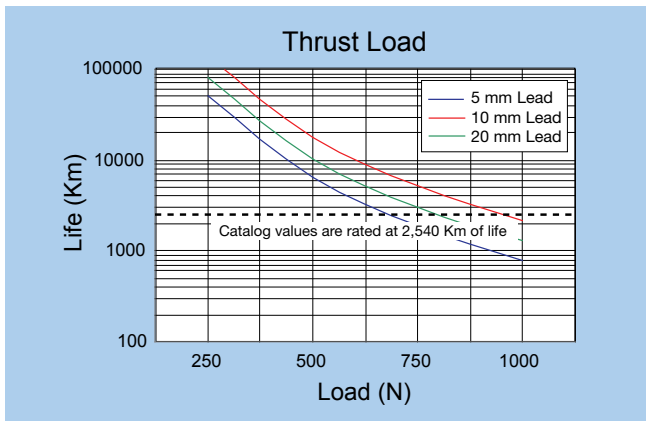


Table Life/Load Chart Pitch Moment - NL (Short Carriage)

This graph illustrates table linear bearing life as a result of pitch moment.

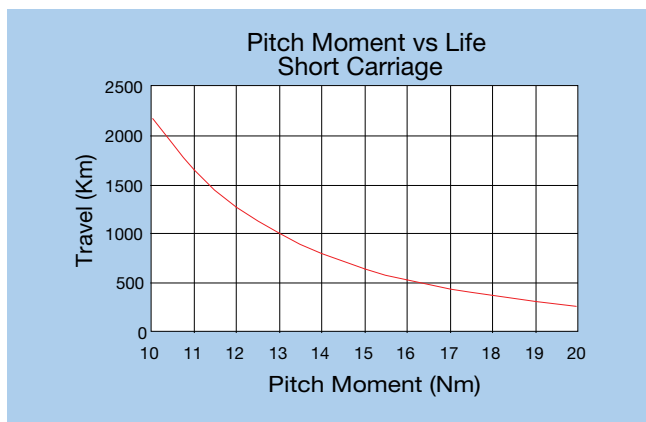
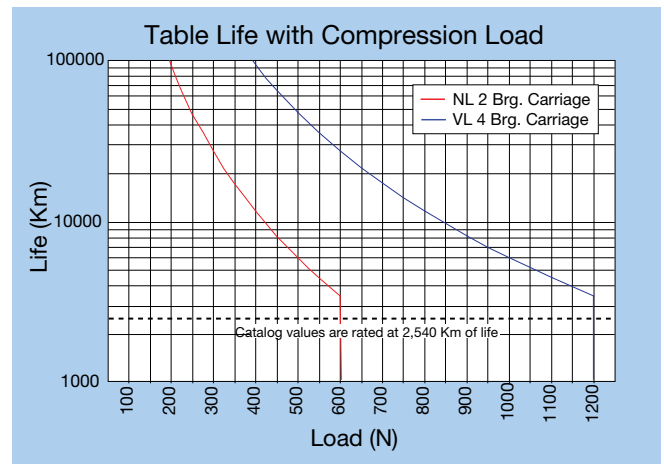


Table Life/Compression (Normal) Load

This graph provides an evaluation of the support bearing life/load characteristics. The curves show the life/load relationship when the applied load is centered on the carriage, normal (perpendicular) to the carriage mounting surface.

For final evaluation of life versus load, including off-center, tension, and side loads, refer to the pitch/moment chart for the NL carriage units or the bearing load charts (next page) for the VL carriage units.



404XE Life/Load Performance

Bearing Life/Load for VL Long Carriage Units

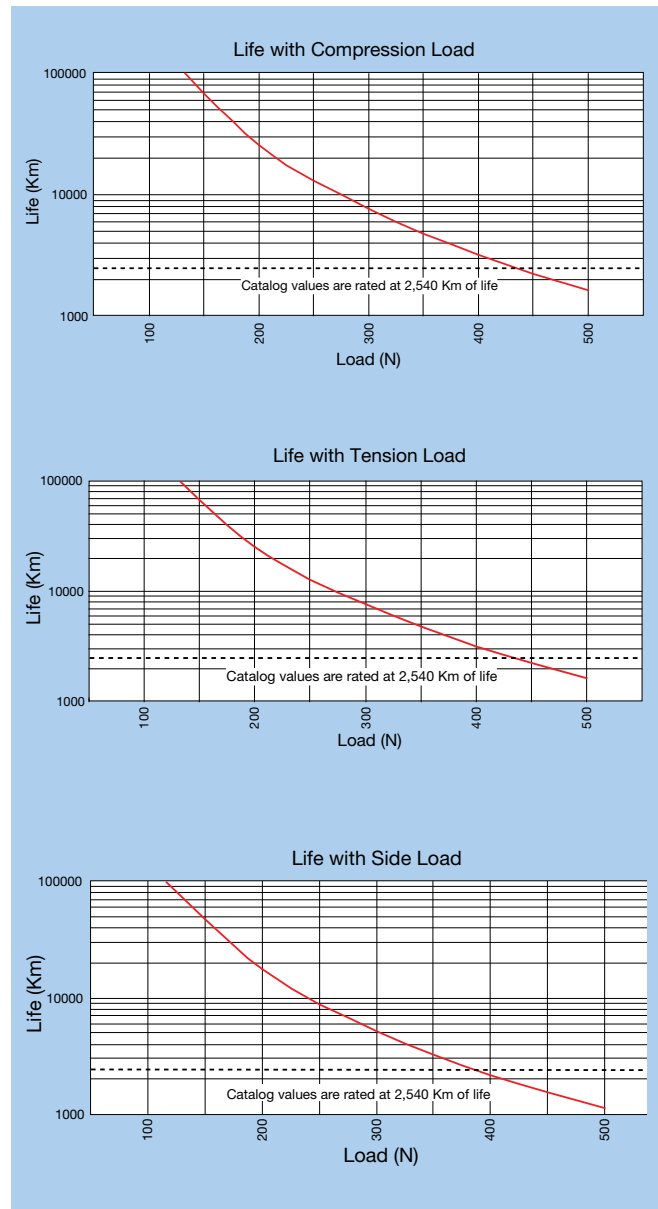
These charts are to be used to evaluate the VL Carriage units. They should be used in conjunction with the corresponding formulas (found under “Product Information” at parkermotion.com) to establish the life/load for each bearing (4 per table).

Several dimensions, which are specific to each linear positioning table model, and the load geometry are required for these computations. These dimensions are supplied in the catalog information for each positioner. The dimensions are referenced as follows:

- d1 - Bearing block center-to-center longitudinal spacing
- d2 - Bearing rail center-to-center lateral spacing
- da - Rail center-to-carriage mounting surface

	d1	d2	da
404XE	80	57	28

Refer to Parker’s website parker.com/emc for moment loading and other engineering data.

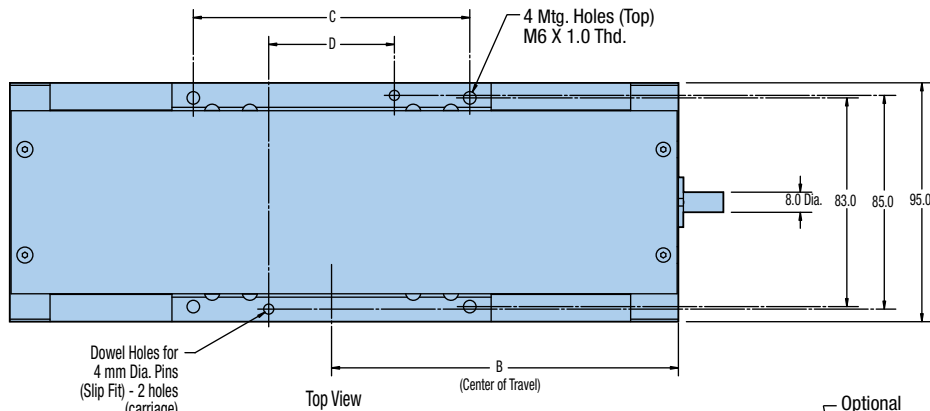


DIMENSIONS

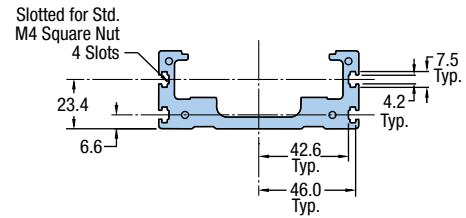
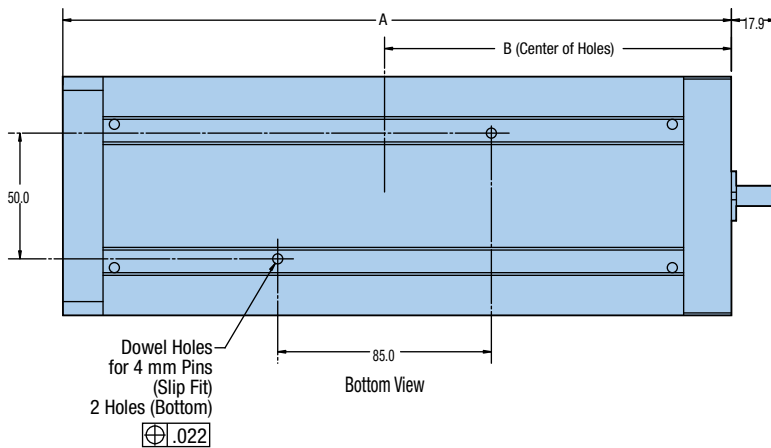
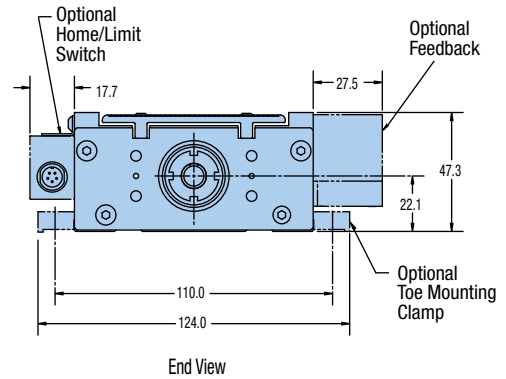
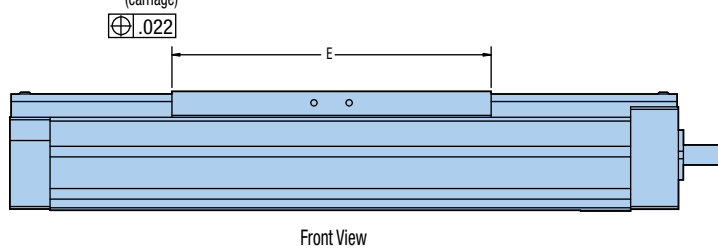
Download 2D & 3D files from parker.com/emc



DIMENSIONS



Carriage Type	C	D	E
NL	50.0	36.0	60.0
VL	110.0	50.0	127.0



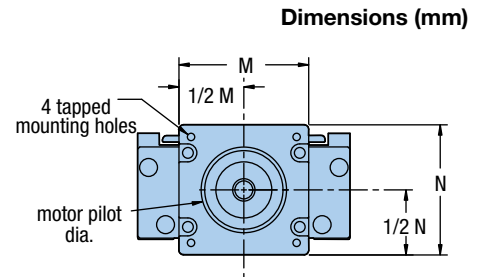
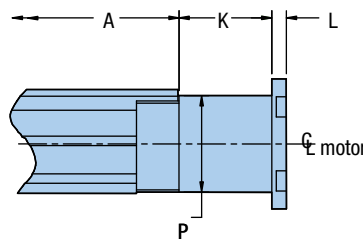
View showing slots in extruded base

Designation	Carriage Travel		A	B
	NL (short)	VL (long)		
T01	25	—	141.0	75.5
T02	50	—	166.0	88.0
T03	100	33	216.0	113.0
T04	150	83	266.0	138.0
T05	200	133	316.0	163.0
T06	250	183	366.0	188.0
T07	300	233	416.0	213.0
T08	350	283	466.0	238.0
T09	400	333	516.0	263.0
T10	450	383	566.0	288.0
T11	500	433	616.0	313.0
T12	550	483	666.0	338.0
T13	600	533	716.0	363.0
T15	700	633	816.0	413.0

400XE Series Motor Mount Dimensions

In-Line Motor Mount

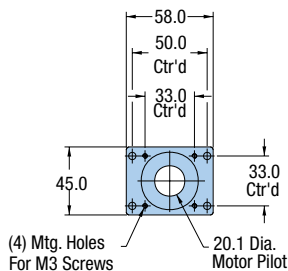
In-line motor mounting allows the motor to be mounted directly to the drive screw via the selected motor coupling.



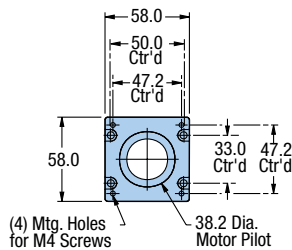
In-Line Adaptor Plates

Used to easily accommodate the mounting of different frame sizes. These adaptor plates can be ordered separately by part number below.

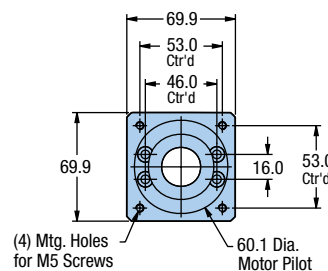
Motor Size	Motor Size	Motor Size	Motor Size	Motor Size	Motor Size	Motor Size	Motor Size
SM16	M2	9.5	41.0	4.3	58.0	45.0	45.0
NEMA 23	M3	9.5	41.0	6.5	58.0	58.0	45.0
NEMA 34	M4	9.5	41.0	12.5	83.0	83.0	45.0
Neometric 70	M21	11.0	53.0	0.0	69.9	69.9	69.9



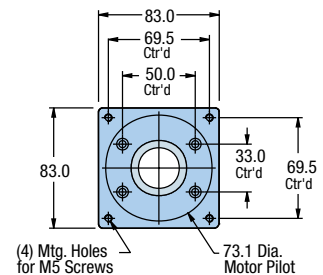
In-line SM 16



In-line NEMA 23

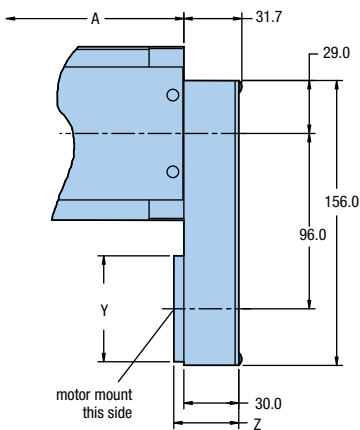


In-line NEOMETRIC 70 / SMN060

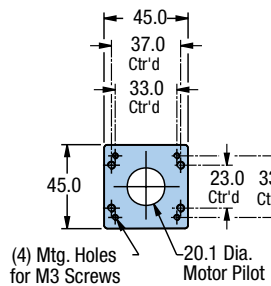


In-line NEMA 34

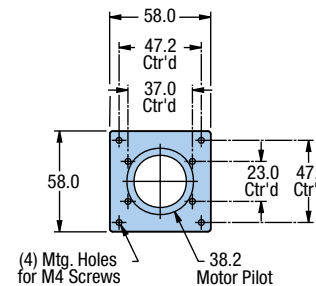
Parallel Motor Mounting



Parallel motor mounting is employed whenever a shorter overall unit length is needed. The motor is positioned along the sides or bottom of the table as designated by position A, B, or C. (No coupling required)

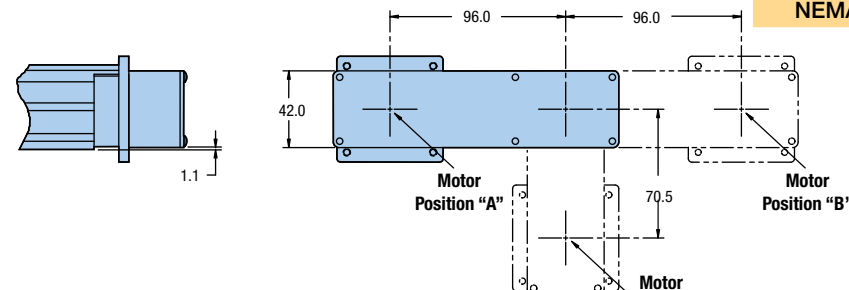


Reverse SM 16



Reverse NEMA 23

Motor Size	Y	Z	Motor Shaft Dia.
SM 16	45.0	34.5	0.250"
SM 23 / BE 23	58.0	35.5	0.375"
NEMA 23	58.0	35.5	0.250"



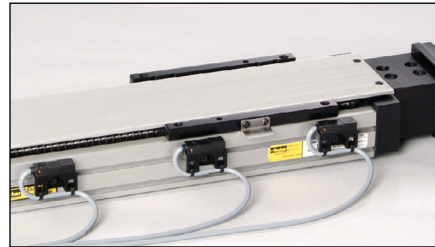
Note: Some sensor pack and encoder restriction apply when mounting motors larger than NEMA 23 in the A or B positions. Please consult factory.

OPTIONS AND ACCESSORIES

Home or Limit Sensor

End of Travel and Home Sensors for the 404XE series are available in a variety of styles. The sensors can be ordered as part of the table or as separate components with the associated mounting hardware or in an enclosed sensor pack. A 5 meter high-flex extension cable (Part No. 003-2918-01) is available for use with models having the locking connector option.

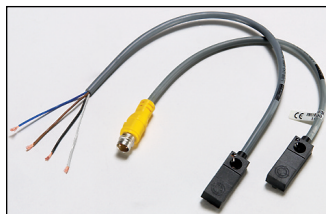
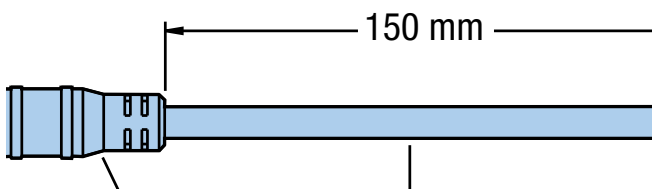
- NPN (Sinking) or PNP (Sourcing)
- Normally Closed (N.C.) or Normally Open (N.O.)
- Flying Leads or Locking Connector



With Limits and Home Sensors



With Limits and Home Sensor Pack



Input Power 5-30 VDC, 20 mA
Output 100 mA max
Wire Color Code (+) Supply: Brown
 (-) Supply: Blue
 NO Output: Black
 NC Output: White

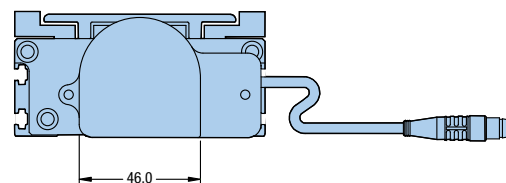
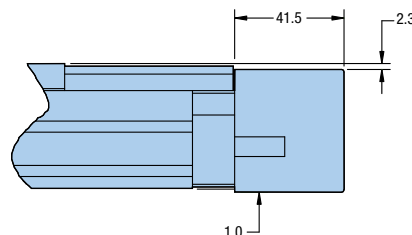
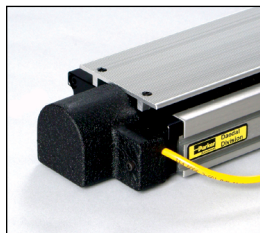
Order Code	Part No.* (Includes Mounting Bracket)	Switch Type	Logic	Cable Length	Connection Option
H2 or L2	006-1639-01	N.C.	Sinking	3.0 m	Flying Leads
H3 or L3	006-1639-02	N.O.	Sinking	3.0 m	Flying Leads
H4 or L4	006-1639-03	N.C.	Sourcing	3.0 m	Flying Leads
H5 or L5	006-1639-04	N.O.	Sourcing	3.0 m	Flying Leads
H6 or L6	006-1639-09	N.C.	Sinking	150 mm	Locking Connector
H7 or L7	006-1639-08	N.O.	Sinking	150 mm	Locking Connector
H8 or L8	006-1639-11	N.C.	Sourcing	150 mm	Locking Connector
H9 or L9	006-1639-10	N.O.	Sourcing	150 mm	Locking Connector

*Sensor triggers (targets) ordered separately.

Brake Assembly

Electromagnetic brake assembly used to prevent "backdriving" in vertical applications. Includes 5 meter cable.

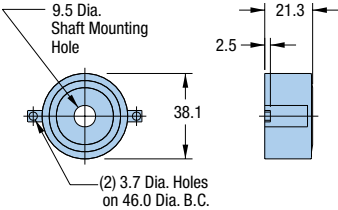
Table Series	Part Number	Input Power	Holding Torque
404XE	006-1627-01	24 VDC, 0.46 A	2.0 N-m



404XE

Rotary Encoder

Modular rotary encoder couples directly to the drive screw for position feedback. 150 mm cable included.



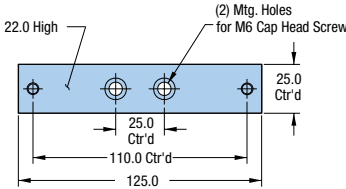
Part Number 06-1629-01

Input Power Output 5 VDC, 135 mA
A/B quadrature and reference mark, differential line drive output

Resolution 1250 lines/rev equals 5000 counts post quadrature (1 μm with 5 mm lead ballscrew)

Riser Plate

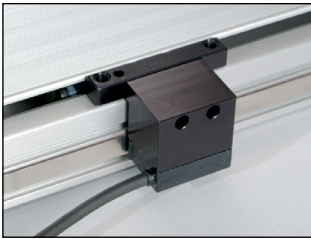
Used to raise the table base to provide clearance for motors larger than NEMA 23 frame size.



Part Number 002-3619-01
(All hardware included)

Linear Feedback

A magnetic linear position feedback device which mounts directly to the table carriage. (Factory installation required.)

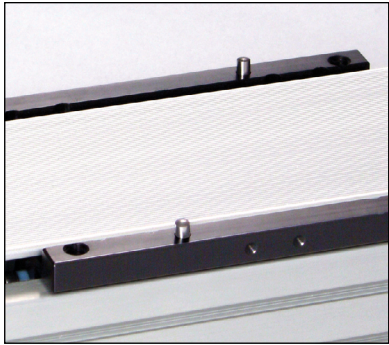


Input Power Output 5 VDC, 240 mA
A/B quadrature and reference marks, differential line drive output

Resolution 5.0 μmm

Dowel Pinning

Standard dowel pin locating holes are offered on all 400XE units to facilitate repeatable mounting of tooling or payload.



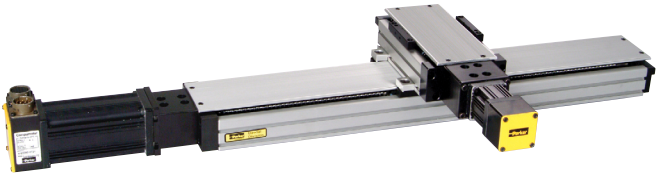
Two locating dowel pins shown in carriage

Multi-axis options are offered with P20 for the base 'X' Axis and P33-59 for the 'Y' orientation and mounting method. "Clock position" call-outs refer to the position of the motor end of the table. The multi-axis option allows the user to choose the motor orientation and mounting style.

P43 & P49 provide toe clamp mounting.

P33 & P39 offers standard pins on the carriage in addition to the toe clamps.

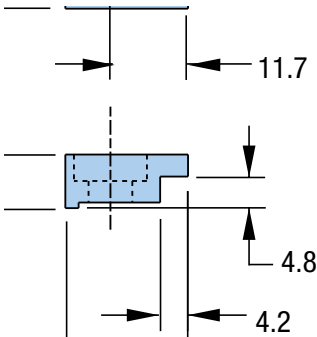
P53 & P59 offers uniquely pinned and toe clamp mounting to ensure the best orthogonality. This is offered for precise orthogonal mounting of the second axis in a multi-axis system. In this case, the bottom side of the table base is match drilled and reamed to the first axis to provide exact orthogonal location. This convenient option eliminates concerns regarding contamination or damage often associated with machining an assembled unit.



X-Y showing 12:00 and 9:00 positions

Toe Clamp

Used for convenient mounting of 404XE to a base plate, or riser plates.



Part Number 002-3618-01

ORDERING INFORMATION

404XE

Fill in an order code from each of the numbered fields to create a complete model order code.

Order Example: 404 T08 XE M S - VL D4 H8 L8 C3 M4 E1 B1 R11 P1

Series

404

Table Travel (mm)

	NL Short Carriage	VL Long Carriage
T01*	25	n/a
T02**	50	n/a
T03***	100	33
T04	150	83
T05	200	133
T06	250	183
T07	300	233
T08	350	283
T09	400	333
T10	450	383
T11	500	433
T12	550	483
T13	600	533
T15	700	633

* VL carriage, D3 & D4 drives, and Limit/Home Sensor Pack option are not offered with T01 travel models.

** VL carriage, D4 drive options are not offered with T02 travel models.

*** If selecting T03 travel model with VL carriage, H1 must be chosen and options L11-L14 are not available; Consult factory if required.

Table Style

XE XE Series

Mounting

M Metric

Grade

S Standard Grade

Carriage Style

NL Short

VL Long

Drive Screw

D1 Free travel

D2 5 mm ballscrew

D3* 10 mm ballscrew

D4* 20 mm ballscrew

* D3 & D4 drives are not available with T01 travel. D4 drives are not available with T02 travels.

Home Sensor (one sensor)

H1	No home sensor
H2	N.C. current sinking, flying leads
H3	N.O. current sinking flying leads
H4	N.C. current sourcing, flying leads
H5	N.O. current sourcing, flying leads
H6	N.C. current sinking, with locking connector
H7	N.O. current sinking, with locking connector
H8	N.C. current sourcing, with locking connector
H9	N.O. current sourcing, with locking connector
H11	N.C. current sinking, sensor pack*
H12	N.O. current sinking, sensor pack*
H13	N.C. current sourcing, sensor pack*
H14	N.O. current sourcing, sensor pack*

* Must be ordered with L11-L14 sensor option.

Travel Limit Sensor Assembly (two sensors)

L1	No limit sensors
L2	N.C. current sinking, flying leads
L3	N.O. current sinking, flying leads
L4	N.C. current sourcing, flying leads
L5	N.O. current sourcing, flying leads
L6	N.C. current sinking with locking connector*
L7	N.O. current sinking with locking connector*
L8	N.C. current sourcing with locking connector*
L9	N.O. current sourcing with locking connector*
L11	N.C. current sinking, sensor pack
L12	N.O. current sinking, sensor pack
L13	N.C. current sourcing, sensor pack
L14	N.O. current sourcing, sensor pack

* Sensors with locking connector include 5 m extension cable.

Free sizing and selection support
from Virtual Engineer at
virtualengineer.com



Fill in an order code from each of the numbered fields to create a complete model order code.

Order Example: 404 T08 XE M S – VL D4 H8 L8 C3 M4 E1 B1 R11 P1

Motor Coupling

C1	No coupling (required for parallel mounting)
C2	0.25" Oldham
C3	0.25" Bellows
C4	0.375" Oldham
C5	0.375" Bellows
C6	0.43" Oldham
C7	0.43" Bellows
C10	14 mm Oldham (M75 motor option)
C11	14 mm Bellows (M75 motor option)
C22	9 mm Oldham
C23	9 mm Bellows
C24	5 mm Oldham (M37 NEMA 17)
C25	5 mm Bellows (M37 NEMA 17)
C26	8 mm Oldham (M71 NEMA motor option)
C27	8 mm Bellows (M71 NEMA motor option)
C28	0.19" Oldham (M37 NEMA 17)
C29	0.19" Bellows (M37 NEMA 17)

Motor Mount*

M1	No motor mount
M2	SM 16 In-line mounting
M3	NEMA 23 & SM 23 – In-line mounting
M4	NEMA 34 – In-line mounting
M5	SM16 – Parallel mounting, "A" location
M6	SM16 – Parallel mounting, "B" location
M7	SM16 – Parallel mounting, "C" location
M8	NEMA 23 – Parallel mounting, "A" location
M9	NEMA 23 – Parallel mounting, "B" location
M10	NEMA 23 – Parallel mounting, "C" location
M11	SM23 – Parallel mounting, "A" location
M12	SM23 – Parallel mounting, "B" location
M13	SM23 – Parallel mounting, "C" location
M21	Neometric 70 – In-line mounting
M37	NEMA 17 – In-line mounting
M42	SM232AQ-NPSN Servo motor – In-line mounting
M46	HV232-02-10 Stepper motor – In-line mounting
M49	Handcrank/no read out
M51	HDY55 – In-line mounting
M61	BE23 – In-line mounting
M62	BE23 – Parallel mounting, "A" location
M63	BE23 – Parallel mounting, "B" location
M64	BE23 – Parallel mounting, "C" location
M71	SGM01 – In-line mounting
M72	SGM01 – Parallel mounting, "A" location
M73	SGM01 – Parallel mounting, "B" location
M74	SGM01 – Parallel mounting, "C" location
M75	SGM02 – In-line mounting

* Refer to "Motor Mounting Dimensions" for maximum allowable motor shaft diameter.

Feedback Option

E1	None
E2	Linear feedback – 5 micron magnetic (not available on T01 units with H2-H9 "home" and L2-L9 "limit" sensors)
E5	Rotary shaft encoder (cannot be used with brake option)

Brake Option

B1	No brake
B2	Shaft brake (cannot be used with rotary encoder option)

Environmental Protection

R11	Hard cover
R12	Hard cover, cleanroom prep
R13	No cover
R14	No cover, cleanroom prep

Multi-Axis Selections

P1	X axis – for single axis use
P20*	X axis – for X-Y assembly (VL carriage units only) – motor @ 12:00
P33*	Y axis, standard dowel pinned & toe clamped to X axis – motor @ 3:00
P39*	Y axis, standard dowel pinned & toe clamped to X axis – motor @ 9:00
P43*	Y axis, toe clamped to X axis motor @ 3:00
P49*	Y axis, toe clamped to X axis motor @ 9:00
P53*	Y axis, precision dowel pinned & toe clamped to X axis motor @ 3:00
P59*	Y axis, precision dowel pinned & toe clamped to X axis motor @ 9:00

*Consult factory for multi-axis pinning options and quotation